

2-DAY AUCTION OF HD ARMORED VEHICLE MANUFACTURER FEATURING
 CNC LASERS (2018), CNC PRESS BRAKES TO 400 TON, CNC HMC & VMC (2020), HD FAB MACHINERY,
 (70+) MILLER WELDERS, TOOLROOM MACHINERY, PAINT BOOTHS, (20+) GORBELS SYSTEM,
 CAR LIFTS & MISC. SUPPORT EQUIPMENT COVERING OVER 200K SQFT BLDG

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WEBCAST AUCTION

Facility Closed



O'GARA ARMORING

Day 1 – Webcast Auction – Wednesday, May 25th – Starts at 10AM EST – 9113 Le Saint Dr., Fairfield, OH 45014

Day 2 – Online Only – Thursday, May 26th – Ends at 10AM EST – 4350 Port Union Rd., West Chester, OH 45011

INSPECTION: Tuesday, May 24th from 9:00 AM to 4:00 PM EST or by appointment with Ryan@cia-auction.com



NEW
2018

LOW
HOURS

8,000 Watt Cincinnati CL980 CNC Fiber Laser



(1 of 3) CNC Press Brakes



(4) Paint & Cure Booths



NEW
2020

LOW
HOURS

Hurco BX60i CNC Vertical Machining Center



(5) Air Compressors up to 100 HP



2-Day Auction - May 25th & May 26th



400 Ton x 16' Accurpress 740016 3-Axis CNC Press Brake



250 Ton x 14' Accurpress 725014 2-Axis CNC Press Brake



90 Ton x 10' Strippit/LVD 90 BH 10 5-Axis CNC Press Brake



LOW HOURS

8,000 Watt Cincinnati CL980 CNC Fiber Laser

NEW 2018

CNC LASER CUTTING SYSTEM

8,000 Watt Cincinnati Model CL-980-6X12 CNC Fiber Laser Cutting System; S/N 056611, 78 3/4" x 157 1/2" Max Sheet Size, Dual Pallets, Welded Steel Frame, Aluminum Honeycomb Gantry, Extended Lube Interval - Linear Ball Bearing Guideways, High Speed Z-Axis, Brushless Linear Motors, High Resolution Linear Encoders, Fibercut Autofocus Head with 194mm Lens, Nozzle Tip Cleaner, Edge of Sheet Detection, Programmable High Pressure Assist Gas, Compressed Air Dryer/Filter, Fume Collection Plenum, Lower Pallet Special Function [Box Cutting], Rapid Pierce, Adjustable Manual Work Clamps, Scrap Removal System, Air Cooled-Dual Circuit Chiller, 22" Touch Screen Windows Based Human Machine Interface Control, Added Options: Automatic Nozzle Changer & Fume Blower, NLight Alta High Power 8000W Class 4 Fiber Laser Power Supply S/N 00527, Cincinnati WV1-10001-M Chiller S/N W148009-001, 401 Beam On Hours **(New 2018)**

3,000 Watt LVD Type Implus

3020 CNC CO2 Laser Cutting System; S/N 25431, 60" x 120" Cutting Capacity, (2) 80" x 120" Shuttle Cutting Tables, GE Fanuc/LVD C3000C CO2 Power Supply, GE Fanuc/LVD 16-L 4-Axis CNC Control, HCF Chiller (1998)

CNC PRESS BRAKES

400 Ton x 16' Accurpress Model 740016 3-Axis CNC Hydraulic Press Brake; S/N 8652 14' Overall Length of Bed and Ram, 172" Distance Between Housings, 10" Throat, 10" Stroke, Accurpress ETS3000 K15 CNC Screen & Pendant Control **(New 2006)**

250 Ton x 14' Accurpress Model 725014 2-Axis CNC Hydraulic Press Brake; S/N 6127, 14' Overall Length of Bed and Ram, 152" Distance Between Housings, ET5 CNC Control, Updated ETS3000 Type K15 CNC Control **(New 2000)**

90 Ton x 10' Strippit LVD Model 90 BH 10 5-Axis CNC Hydraulic Press Brake; S/N 29135, 10' Overall Length of Bed and Ram, 102" Distance Between Housings, 16" Throat, LVD Cadman CNC Control, **(New 2003)**

Large Quantity of Press Brake Dies

CNC VERTICAL MACHINING CENTER

Hurco Model BX60i Three-Axis CNC Vertical Machining Center; S/N SB67313001C9AFCCH, 51.2" x 74.8" T-Slotted Work Table, 63" X-Travel, 51.2" Y-Travel, 27.6" Z-Travel, 18,000 RPM Spindle Speed, HSK63A Spindle Taper, 30 Station ATC, Coolant Thru Spindle, Coolant System, Chip Conveyor, Harbor Chiller, Hurco MAX 5 Dual Screen CNC Control, Renishaw RMP60 / RTS Part & Tool Probe, Added Options: Ultimonitor, Linear Thermal Compensation, Mist Collector, and 4th/5th Axis Interface Control* (*Note: No 4th/5th Axis Table Installed) 426 Spindle Hours **(New 2020)**

Northwood Machine Model MC-158 3-Axis CNC Gantry Style Vertical Machining Center; S/N 19147, Late Addition - See Website/Catalog for Complete Specs **(New 2008)** **SUBJECT TO WITHDRAW FROM AUCTION BY OWNER**

(2) 8" Kurt Mill Vises

Visit www.cia-auction.com for more photos & videos!



10' x 3/16" Betenbender Hydraulic Shear



5' x 5/16" AKBEND ASM-S 170-15/7.0J Plate Bending Roll



Northwood Machine MC-158 3-Axis Gantry Style CNC VMC **Subject to Withdraw**



O'GARA ARMORING



**NEW
2020**

**LOW
HOURS**

Hurco BX60i CNC Vertical Machining Center



**NEW
12/2018**

Hyundai Wia KH1000 CNC Horizontal Machining Center **Subject to Withdraw**

CNC HORIZONTAL MACHINING CENTER

Hyundai Wia KH1000 CNC Horizontal Machining Center; S/N G3789-0163, Late Addition – See Website/Catalog for Complete Specs, 1,790 Hours Run Time (New 12/2018) **SUBJECT TO WITHDRAW FROM AUCTION BY OWNER**

TOOLSETTER & TOOLING

Koma Model UNIKO Toolsetter; S/N Y19/U4189/V1 (New 2019)

Large QTY. Spare Toolholders & Renishaw Probes; CAT 40, BT50, HSK63A

PLATE BENDING ROLL

5' x 5/16" AK Bend Model ASM-5 170-15/7.0J Plate Bending Roll; S/N M170-166, 5' Working Length, 9/32" Pre-Bending Thickness, 5/16" Max Thickness, 6.7" Top Roll Diameter, 10" Min. Bending Diameter, 5.4 HP Motor Power, 14.8 ft/min Bending Speed, with Siemens Logo 12/24RC PLC Control (New 2009)

ANGLE ROLLS

(2) Eagle Model CP-30 Tube Bending Rolls; 2.375" Round Tube, 1-1/2" Square Tube

SHEARS

10' x 3/16" Betenbender Model 10-.1875 Hydraulic Plate Shear; S/N 180203, Front Operated Power Back Gauge

6' x 10 Ga. Niagara Model R1-106 Power Squaring Shear; S/N 63748, Front Operated Manual Back Gauge

ROBOTIC WELDING SYSTEMS

Yaskawa Model Arc World Robotic Welder; with (2) 34" x 115" Trunnion Type Welding Fixture Tables, Yaskawa Robot Type 1-06VXH25-A11 Robot, Yaskawa Model YRC1000 Robot Controller, Miller Auto Continuum 350 Welding Power Supply, Yaskawa Programmable Controls for Trunnion Tables, Enclosure (New 2020)

Motoman Model UF-20-6 Robotic Welder with Yasmac XRC-2001 Control, Miller Auto Invision II Power Supply, Enclosure

WELDERS

(10) 300 Amp Miller Deltaweld Model 302 Wire Feed Welder with 70 Series Wire Feeders;

(10) 300 Amp Miller Model CP-302 Wire Feed Welders with

Model 24A Wire Feeders;

(3) 350 Amp Miller Model 350P Wire Feed Welders;

(14) 450 Amp Miller Model Deltaweld 452 Wire Feed Welders with 70 Series Wire Feeders;

(3) 300 Amp Miller Model Millermatic 300 Wire Feed Welders;

(33) 250 Amp Miller Model Millermatic 252 Wire Feed Welders;

250 Amp Miller Model 250DX Tig Welder;

(2) 200 Amp Miller CP-200 Wire Feed Welders

(2) Hypertherm Model 1000 Plasma Cutter

Hypertherm Model 1650 Plasma Cutter

(3) Hypertherm Model 65 Plasma Cutters

MISCELLANEOUS WELDING EQUIPMENT & ACCESSORIES

47" x 94-1/2" Demmler Type Precision Welding Set-Up Tables with Demmler Type Clamps



**NEW
2019**

KOMA UNIKO Tool Presetter



**NEW
2020**

2-Station Yaskawa Weld Cell



Miller Auto Continuum 350 Power Supply



**NEW
2019**

Faro Quantum Portable CMM



**NEW
2017**

Faro Edge Portable CMM



(70+) Miller Welders (New as 2016) & Large Quantity HD Tables, Clamps & Accessories

(30) Various Size Heavy Duty Steel Welding Tables
 (20) Portable Hydraulic Scissor Lift Tables
 Huge Quantity of C-Clamps, Bar Clamps, Vise Grip Clamps, Air Grinders, Welding Supplies, and Related Items
 (50) Various Size Welding Curtains
 500 Lb. Preston Easton Model PA-5MT Welding Positioner; s/n PA5-287
 Large Quantity New Welding Wire

FARO ARM CMM & RELATED
 Faro Model Quantum Portable CMM Machine; S/N W25-M5-19-34286 (New 2019)

Faro Model Edge Portable CMM Machine; S/N E09-05-17-14865 (New 2017)

Miscellaneous Inspection Equipment
 Consisting of: (2) 36" x 42" Granite Surface Plates, 40" Mitutoyo Digital Height Gage, 24" Mitutoyo and SPI Digital Height Gages, Torque Wrenches, Angle Plates, Vernier Calipers, Miscellaneous Gages and Related Items

MISCELLANEOUS MACHINERY

(3) 100 Ton SPX Power Team Hydraulic H-Frame Shop Presses
 (8) 55 Ton SPX Power Team Hydraulic H-Frame Shop Presses
 4' x 10" Column Clamping Model CL1230H Radial Arm Drill; s/n 18672, Spindle Speed 44 to 1,500 RPM, Drill Box Table
 20" Jet Single Spindle Drill
 16-1/2" Dayton Single Spindle Drill
 (3) 36" DoAll Model ZW-3620 Vertical Metal Cutting Band Saws;
 20" DoAll Model 2013-20 Vertical Metal Cutting Band Saw; S/N 377-80521
 24" ACM Model LT-24 Wood Vertical Band Saw
 (4) 18" Jet Woodworking Vertical Band Saw
 9" x 16" Jet Model HBS-9M Horizontal Metal Cutting Band Saw
 7" x 12" Dayton Horizontal Band Saw
 (7) 2-1/2" Burr King Belt Sanders, 2 HP
 (4) 2-1/2" Belt Sanders
 (5) 3" Kalamazoo Belt Sanders
 6' x 14 Gauge Chicago Model BP-614-8 Pneumatic Power Box and Pan Brake; s/n 303586

5' Chicago Hand Leaf Brake
 4' Tennsmith Box and Pan Brake
 Robinair Cooltech Model 34788 Air Conditioning Recovery Unit
 Robinair Model AC1234-4 Air Conditioning Recharge Machine
 Robinair Model R-13A Air Conditioning Recharge Machine
 Consew Model 226R-1 Single Needle Sewing Machine
 Sew-Tech Model 1510L-25 Long Arm Upholstery Sewing Machine
 Brute Straight Knife Cutter
 Rotex Manual Turret Punch
 Columbia Model 860F Pneumatic Floor Mount Roll Marking Machine; s/n AD6145
 44" x 72" Plasti-Vac Model 406XX Vacuum Form Machine; s/n P406XX_1969-804

(2) 3 Ton Portable Floor Jacks
Large Quantity of Shop Equipment
 Consisting of; (6) Cantilever Steel Sheet Storage Rack, Torit Portable Fume Collector, Tank Carts, Portable Shop Carts, Work Benches, Steel Shelving, Portable Step Ladders, Air Hose Reels, Die Carts, Banding Carts, Toolboxes, Portable Dump Hoppers, Steel Ladders, Pedestal Fans, Hydraulic Pallet Trucks, Chain Slings, Large Quantity of MRO Supplies, Vidmar Cabinets, Roller Conveyor, Lifting Magnets, Electric and Pneumatic Hand Tools, Jack Stands, Scales, Flammable Storage Cabinets, Wire Rack Shelving, Huge Quantity Various Size Shop Carts

FREE STANDING BRIDGE & JIB CRANES

(8) 20' x 50' (Approx.) Gorbelt Free Standing Bridge Crane Systems with (2) 2,000 Lb. Bridges and Hoists
 20' x 20' (Approx.) Gorbelt Free Standing Bridge Crane Systems with (1) 2,000 Lb. Bridges and Hoists
 36' x 100' Gorbelt Free Standing Bridge Crane System with (2) 1,000 Lb. and (1) 2,000 Lb. Bridges and Hoists
 25' x 30' (Approx.) Gorbelt Free Standing Bridge Crane System with 2,000 Lb. Bridge and Hoist
 (3) 25' Long x 20' Wide (Approx.) Gorbelt Free Standing Bridge Crane System with 2,000 Lb. Bridges and Hoists
 25' Wide x 20' Long x 5 Ton Crane Works Free Standing Bridge Crane System

(2) 15' Wide x 50' Long Gorbelt Free Standing Bridge Crane System with (2) 2,000 Lb. Bridges and Hoists
 Gorbelt Free Standing Crane System, 25' Wide Bridge, 25' Crane Runway, 1,000 Lb. Bridge with Hoist
 Disassembled Gorbelt Free Standing Bridge Crane System with (12) 15' Tall Uprights, (10) 25' Long Crane Runway Sections and (4) 12' Wide 2,000 Lb. Bridges and Electric Hoists
 3 Ton x 40' Time Saver Single Girder Free Standing Bridge Crane System
 500 Lb. and 1,000 Lb. Gorbelt Free Standing Jib Cranes with Hoists
 1,000 Lb. Gorbelt Portable A-Frame Crane with Hoist
 1,000 Lb. and 2,000 Lb. Portable Gantry Cranes with Hoists

PAINT BOOTHS & RELATED

18' Wide x 178" High x 31' Long GFS Model Ultra XL Double Door Drive in Paint and Cure Booth; 128" Wide x 142" High Door Opening, Direct Gas Fired Industrial Air Heating, 17,700 CFM, 1.5M BTU with Garmat USA Acecel Cure Controls
 15' Wide x 30' Long x 11' High GFS Model Ultra XS Double Door Drive Thru Paint Booth; 120" Wide Door Opening
 24' x 20' x 107" GFS Double Door Drive in Paint Booth, Curetronic Controls; 128" Wide Door Opening
 20' Wide x 25' Long x 167" High Door Drive Thru Paint Booth; 112" Door Opening
 124" Wide x 99" High x 175" Long Paint Mixing Room
 10' x 15' Paint Mix Room
 Kovac No-Touch Cleaning Machine
 (4) Crystal Clean Aqueous Combination Parts Cleaning Machines
 (2) Crystal Clean Paint Gun Cleaners

DUST COLLECTORS

Donaldson Torit Model DFT2-8 Dust Collector; S/N 2674724-1, 7.5 HP
 Donaldson Torit Model DF02-8 Dust Collector; S/N 2237457-1, 5 HP

AIR COMPRESSORS & DRYER

100 HP Atlas Copco Model GA75Plus Rotary Screw Air Compressor; S/N AP1604442
 100 HP Atlas Copco Model GA75Plus Rotary Screw Air Compressor; S/N AP1604480

100 HP Atlas Copco Model GA75 Rotary Screw Air Compressor; S/N AP16616348 (New 2012)
 50 HP Atlas Copco Model GA37VSD Rotary Screw Air Compressor; S/N AP1577467 (New 2009)
 Atlas Copco Model SC-14-(E12) (UL) Air Dryer; S/N ITJ262168 (New 2019)

SNORKEL LIFT

Grove Model AMZ39NE Snorkel Type Electric Manlift

GOLF CART & RELATED

Club Car Electric Battery Operated Golf Car
 Cart Caddy Model 5W Battery Operated Cart Mover

FLOOR SWEEPERS

Tomcat Rider Type Battery Operated Floor Sweeper
 Factory Cat Model 350 Sit Down Rider Type Battery Operated Floor Sweeper

PALLET RACK

(100 +/-) Sections Heavy Duty Pallet Rack; (35) 144" x 6" Step Beams, 48" x 18" Uprights, Wire Deck Shelf Spanner; (120) 120" x 6" Beams, (32) 48" x 18" Uprights, (60) Miscellaneous Size Beams, (170) Wire Deck Shelf Spanners

VACUUM SHEET LIFTERS

(4) 1,500 Lb. Anver Model VPF-57-AC Vacuum Sheet Lifters
 (3) 250 Lb. Anver Model 11259-81 Vacuum Sheet Lifter
 500 Lb. Anver Vacuum Sheet Lifter

TWO-POST VEHICLE LIFTS

(2) 10,000 Lb. Atlas Model PVI0PX Two-Post Vehicle Lift; (New 2019)
 (3) 15,000 Lb. Atlas Model PVI5PX Two-Post Vehicle Lift; (New as 2017)

DRIVE ON LIFTS

ALM Automotive Drive on Vehicle Lift, 20' Long Ramps
 25,000 Lb. Capacity Drive on Vehicle Lift, 25' Long Ramps

HD STEEL & ALUMINUM PLATE

Large Quantity of HD Thick Steel & Aluminum Plates of Various Sizes - See Catalog for Details



2-Day Auction - May 25th & May 26th



(4) Paint / Cure Booths, Paint Accessories and Torit Dust Collectors



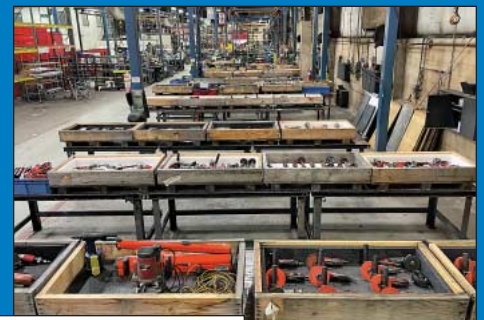
(20+) Free-Standing Crane Systems by Gorbel and Cranerwerks Up to 5 Ton



(5+) Air Compressors & Dryers by Atlas Copco, Quincy and Others (New as 2012)



HD Steel and Aluminum Plate, (100+) Sections of Pallet Rack and (5) Atlas Car Lifts



Complete Toolroom and Maintenance Department w/Over 250 Lots of Miscellaneous Tools

WEBCAST AUCTION

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WEDNESDAY, MAY 25TH & THURSDAY, MAY 26TH

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Facility Closed

O'GARA ARMORING

DAY 1: 9113 Le Saint Dr
Fairfield, Ohio 45014

DAY 2: 4350 Port Union Road, Suite 2
West Chester, Ohio 45011

20 Miles North of Cincinnati

IMPORTANT NOTICE:

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